



Original instruction

GENERAL SAFETY INSTRUCTIONS

⚠ WARNING! Read all instructions. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury. The term "power tool" in all of the warnings listed below refers to your mains operated power tool.

SAVE THESE INSTRUCTIONS.

1) WORK AREA

a) Keep work area clean and well lit. Cluttered and dark areas invite accidents.

b) Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.

c) Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

2) ELECTRICAL SAFETY

a) Power tool plugs must match the outlet. Never modify the plugs in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.

b) Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.

c) Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.

d) Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool.

e) Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.

f) When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.

g) If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.

3) PERSONAL SAFETY

a) Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.

b) Use personal protective equipment. Always wear eye protection. Protective equipment such as dust mask, non-slip safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.

c) Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or engaging power tools that have the switch on invites accidents.

d) Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.

e) Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.

f) Dress properly. Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewelry or long hair can be caught in moving parts.

g) If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of these devices can reduce dust related hazards.

4) POWER TOOL USE AND CARE

a) Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.

b) Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.

c) Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.

d) Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.

e) Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.

f) Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.

g) Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

h) Service: Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

Safety Warnings Common for Grinding Operations:

a) This power tool is intended to function as a grinder tool. Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

b) Operations such as sanding, wire brushing, polishing or cutting-off are not recommended to be performed with this power tool. Operations for which the power tool was not designed may create a hazard and cause personal injury.

c) Do not use accessories which are not specifically designed and recommended by the tool manufacturer. Just because the accessory can be attached to your power tool, it does not assure safe operation.

d) The rated speed of the accessory must be at least equal to the maximum speed marked on the power tool. Accessories running faster than their rated speed can break and fly apart.

e) The outside diameter and the thickness of your accessory must be within the capacity rating of your power tool. Incorrectly sized accessories cannot be adequately guarded or controlled.

f) The arbour size of wheels, flanges, backing pads or any other accessory must properly fit the spindle of the power tool. Accessories with arbour holes that do not match the mounting hardware of the power tool will run out of balance, vibrate excessively and may cause loss of control.

g) Do not use a damaged accessory. Before each use inspect the accessory such as abrasive wheels for chips and cracks, backing pad for cracks, tear or excess wear, wire brush for loose or cracked wires. If power tool or accessory is dropped, inspect for damage or install an undamaged accessory. After inspecting and installing an accessory, position yourself and bystanders away from the plane of the rotating accessory and run the power tool at maximum no-load speed for one minute. Damaged accessories will normally break apart during this test time.

h) Wear personal protective equipment. Depending on application, use face shield, safety goggles or safety glasses. As appropriate, wear dust mask, hearing protectors, gloves and workshop apron capable of stopping small abrasive or workpiece fragments. The eye protection must be capable of stopping flying debris generated by various operations. The dust mask or respirator must be capable of filtering particles generated by your operation. Prolonged exposure to high intensity noise may cause hearing loss.

PARTS LIST of the Mod.9025 DIE GRINDER							
No.	Code	Name	Remark	No.	Code	Name	Remark
1	623019	Wrench		26	313037	Motor housing	
2	146003	Collet		28	432004	Brush holder	
3	146004	Screw head		29	431014A	Carbon brush	
4	115010	Dust protector		30	433001	Brush cap	
5	338009A	Protector		31	437001	Cord connector	
6	162052A	Bearing box		32	318009	Cord clamp	
7	221025	Screw	ST5*30	33	222002	Screw	ST4*16
8	133021	Spindle		34	335005	Switch cap	
9	211060	Bearing	6901-2Z	35	332006	Cord sleeve	
10	211033	Bearing	6000-2Z	36	445003	Switch	
11	245003	Washer		37	315020	Rear cap	
12	251013	Retainer	26	38	411002	Power cord	
13	182009	Connector sleeve		39	222003	Screw	ST4*18
14	151022	Spring		40	443007	Capacitor	
15	163008A	Medal plate		41	252004	Retainer	12
16	211020	Bearing	608-2Z	42	333041	O ring	
17	251014	Retainer	22	43	333002	O ring	
18	442026	Rotor					
19	319014	Retainer					
20	211004	Bearing	606-2Z				
21	331006	Bearing sleeve					
22	321041	Retainer					
23	221021	Screw	ST4*70				
24	110035	Stator clamp					
25	441026	Stator					

■ PRACTICAL TIPS

Before connecting the tool with the electric source, please confirm the button of the switch is under released condition, the trigger of the switch can reset freely.

Do switch off the tool and wait the polishing wheel stops rotation completely before putting it on the working floor.

■ MAINTENANCE AND CARE

• Unplug the tool from the socket before performing any works on the tool!

• Tool requires no special maintenance, but after some time you must control the parts that are submitted to wear-and-tear under normal operating conditions. This includes the control and replacement of carbon brushes and grease in reducing gear housing. Take the tool to an authorized service center.

• Keep the tool and supply cord clean. Keep ventilation slots clean and open. Wipe the surface of the tool with a soft cloth!

• It is not allowed to use household cleaning agents that contain petrol, trichloroethylene, ammonia and chlorides. These substances corrode and damage plastic parts of the tool.

• Excessive sparking generally indicates the presence of dirt in the motor or abnormal wear on the carbons.

• In case of electric or mechanical failure, send the tool to a KEN authorized service centre for repair.

■ SERVICING AND REPAIRS

If servicing is required, contact one of our listed service centers. It is not allowed and dangerous to perform any individual work on the tool.

◆ Have the tool repaired by authorized persons.

◆ Any repairs of the tool in unauthorized service centers is performed at own responsibility.

◆ The owner of the tool is responsible for all works on the tool that were not performed in authorized service center, and therefore he loses the claim for guarantee.

■ WASTE DISPOSAL AND ENVIRONMENT PROTECTION

The machine, accessories and packing should be sorted for environmental-friendly recycling.

Only for EC countries:

◆ Do not dispose of power tools into household waste!

According to the European Guideline 2002/96/EC for Waste Electrical and Electronic Equipment and its implementation into national legal, power tools that are no longer usable must be collected separately and disposed of in an environmentally correct manner.

■ TECHNICAL DATA

Type	S1J-SH01-25	9025
Polish Head Diameter	φ25mm	
Current Source	220-240V~	50Hz
Rated Input Power	550W	
Polish Head Safe Working Liner Velocity	≥35m/s	
Idling Rotational Speed	23500r/min	
Weight	2.2kg	

Standard Spare Parts

Opening Wrench 2PC
Carbon Brush 2 PCS
Operating Handbook 1PC

k) Keep bystanders a safe distance away from work area. Anyone entering the work area must wear personal protective equipment. Fragments of workpiece or of a broken accessory may fly away and cause injury beyond immediate area of operation.

l) Hold power tool by insulated gripping surfaces only, when performing an operation where the cutting accessory may contact hidden wiring or its own cord. Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and shock the operator.

m) Position the cord clear of the spinning accessory. If you lose control, the cord may be cut or snagged and your hand or arm may be pulled into the spinning accessory.

n) Never lay the power tool down until the accessory has come to a complete stop. The spinning accessory may grab the surface and pull the power tool out of your control.

o) Do not run the power tool while carrying it at your side. Accidental contact with the spinning accessory could snag your clothing, pulling the accessory into your body.

p) Regularly clean the power tools air vents. The motor's fan will draw the dust inside the housing and excessive accumulation of powdered metal may cause electrical hazards.

q) Do not operate the power tool near flammable materials. Sparks could ignite these materials.

r) Do not use accessories that require liquid coolants. Using water or other liquid coolants may result in electrocution or shock.

Kickback and Related Warnings

Kickback is a sudden reaction to a pinched or snagged rotating wheel, backing pad, brush or any other accessory. Pinching or snagging causes rapid stalling of the rotating accessory which in turn causes the uncontrolled power tool to be forced in the direction opposite of the accessory's rotation at the point of the binding.

For example, if an abrasive wheel is snagged or pinched by the workpiece, the edge of the wheel that is entering into the pinch point can dig into the surface of the material causing the wheel to climb out or kick out. The wheel may either jump toward or away from the operator, depending on direction of the wheel's movement at the point of pinching. Abrasive wheels may also break under these conditions.

Kickback is the result of power tool misuse and/or incorrect operating procedures or conditions and can be avoided by taking proper precautions as given below.

a) Maintain a firm grip on the power tool and position your body and arm to allow you to resist kickback forces. Always use auxiliary handle, if provided, for maximum control over kickback or torque reaction during start-up. The operator can control torque reactions or kickback forces, if proper precautions are taken.

b) Never place your hand near the rotating accessory. Accessory may kickback over your hand.

c) Do not position your body in the area where power tool will move if kickback occurs. Kickback will propel the tool in direction opposite to the wheel's movement at the point of snagging.

d) Use special care when working corners, sharp edges etc. Avoid bouncing and snagging the accessory. Corners, sharp edges or bouncing have a tendency to snag the rotating accessory and cause loss of control or kickback.

e) Do not attach a saw chain woodcarving blade or toothed saw blade. Such blades create frequent kickback and loss of control.

IMPORTANT: Hold power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring or its own cord. Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.

Dear Customer,

Thank you for buying a KEN power tool. Should you have any questions, vagueness or second thoughts about our products, we recommend you to contact our experts in Sales and Service Departments, who will advise you and help you find the right answers to the set questions. Please contact our local distributors or dealers directly.

We declare under our sole responsibility that the product described under "Technical Data" fulfills all the relevant provisions of the directives 2006/42/EC and the following harmonized standards Shanghai KEN Tools CO., Ltd. No.5 Xinrong Rd., Xinqiao Town, Songjiang District, Shanghai China

Winnenden, 2012-06-06

Rainer Kumpf
Director Product Development
Shanghai KEN Tools CO., Ltd.

SYMBOL

V ~Volts	⊕ Double insulation	⚠ Please read the instructions carefully before starting the machine.
Hz Hertz	👁 Wear eye protection	♻ Waste electrical products should not be disposed of with household waste. Please recycle where facilities exist.
W Watts	👂 Wear ear protection	♻ Check with your Local Authority or retailer for recycling advice.
▲ Safety alert	👃 Wear a dust mask	
- - Alternating Current	⚡ No load speed	
⊕ CE conformity.	min ⁻¹ Revolutions or reciprocations per minute	

SAFETY

a) Only use our recommended sanding wheels and the specially-designed safety guard for the wheels. It will be dangerous and could not protect your safety if using other sanding wheels which aren't designed for power tools.

b) The safety guard must be stably fixed onto the tool and adjusted into the best position, only expose the minimum part of the wheel in front of the operator. The safety guard will protect the operator from being hurt by the exploded sanding wheels or incidentally touching the wheels.

c) Only use the wheels limited to our recommended usages. For example, never grind or cut by the side part of the cutting wheel. The pressure applied on the side part of the wheel may make it damage.

d) Always choose the undamaged flanges with correct specifications and shapes for your wheels. The proper flanges can reduce the risk of wheel breakage. The flanges for cutting wheel might be different from the flanges for grinding wheels.

e) Do not use the left worn wheel from the big size power tools. The wheel for big size power tools is not suitable for the small size power tools and may be broken during high-speed operation.

f) Ensure the wheel you use is complete without any damage. There should be no leakage by hammering the wheel lightly with a wooden hammer. The valid date for the wheel should not exceed one year unless it passes the running test and approves OK.

■ OPERATION

◆ Assemble or Disassemble the Grinder Head

Use one wrench to lock the spindle and use another wrench to rotate the screw head. Rotating in a clockwise direction can make the grinder head tighter; rotating in a counterclockwise direction can make the polish head released (Picture One).

◆ Switch Operation

Before connecting the tool with the electric source, please confirm the button of the switch is in loose condition. Pluck the switch extracting rod to "ON", the tool switches on. Pluck the switch extracting rod to "OFF", the tool switches off (Picture Two).

◆ Replace the Electric Brush

Unplug the machine before replacing carbon brush. The tool has set the electric brush limited position equipment especially, please replace the electric brush if there's big sparks or the rotation stops during the running. Please use screwdriver to screw the lid of the electric brush and take out the wearing electric brush and install the new ones, and please use hands to try and confirm it can slide freely in the slot, and then install and screw the lid of the electric brush. Please replace two brushes at the same time, and use the specified "KEN" brand electric brush (Picture Three).

